Application Note

Mode Matched Tuning Fork Gyro



Application Note: Mode Matched Tuning Fork Gyro Version 8.6/PC

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Patent Number 6,116,766: Fabrication Based Computer Aided Design System Using Virtual Fabrication Techniques Patent Number 6,157,900: Knowledge Based System and Method for Determining Material Properties from Fabrication and Operating Parameters

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1. Introduction

In this application note, we will discuss the design of a mode matched tuning fork gyroscope from an initial element-based model through device-level analysis to macromodel extraction and integration with a control circuit. We will analyze the gyro we have developed and discuss the benefits of IntelliSuite when it comes to MEMS-based inertial sensor design. Using IntelliSuite, one can optimize a design without having to go through the costly procedure of prototype development and testing. First, we will do some initial design exploration using a model built from scratch with system-level components (beams, plates, gaps, comb drive actuators, etc.). Taking advantage of the great speed of SYNPLE, IntelliSense's system-level simulator, it is easy to optimize the design of a device using parametric analysis. We will then extract a mask layout from the SYNPLE schematic and use it to automatically create a 3D meshed model to be used for analysis. We will determine the natural frequencies of the gyro and will examine the device response in a static case and a dynamic case. We will then use a unique feature called N-degree-of-freedom System Model Extraction (N-DOF SME) to generate a system model of the device which retains the accuracy of the device-level model. We can incorporate this model into a system-level simulator like SYNPLE to co-simulate the device with the CMOS control circuitry that will be used to govern and export the signals.

1.1. Background

Inertial sensors are common MEMS devices because the benefits greatly outweigh the costs when the MEMS based devices are compared to their earlier, larger, more complex counterparts. Inertial devices were first designed for military applications. They were used for guidance and navigation. Early inertial devices were extremely large, bulky, expensive, and very complex from a manufacturing standpoint. More recently, they have been adopted by commercial industries (air bag sensors, etc.), which has led to a drive to make inertial devices cheaper and smaller. This in turn has resulted in the adoption of MEMS technology in the fabrication of inertial devices because of the bulk manufacturability of the devices as well as the small size and weight associated with all MEMS devices.

Inertial sensors use the inertia of a mass to sense acceleration or rotation. The two major types of inertial devices are gyroscopes and accelerometers. The accelerometer uses an inertial mass to sense acceleration along one of the three axes while the gyroscope uses a mass to sense a rotation around one of the three axes. Some are designed for sensing in multiple axes. Accelerometers are usually single masses supported by a spring structure designed to allow the mass to move within a certain range under certain loading conditions depending on the desired sensitivity of the device. Gyroscopes must be designed with multiple paths of motion in mind. This is because they are constantly vibrated in one direction and when the device is rotated, the combination of the vibration and the rotation cause a Coriolis force which causes displacement along an axis perpendicular to the axis of rotation and the axis of vibration.

1.2. The Gyroscope

In this particular instance, we will examine a single axis gyroscope with two masses (*Figure 1*). In this example, the two masses will be oscillated such that they both move towards the center of the device at the same time. This will cause opposite velocities and keep the forces on the device balanced. The device will use the capacitance between each moving mass and each of the four electrodes (shown in multiple colors in *Figure 1*) to sense the rotation-induced displacement. Multiple electrodes are being used for noise cancellation and sensitivity.



Figure 1 Single-Axis, Two-Moving-Mass Gyro

2. Element-based Design in SYNPLE

SYNPLE, IntelliSense's system-level simulator, can be used in a variety of ways. On one hand, MEMS elements like beams, plates, and comb drives can be used to build a device from scratch. The other method would be to import a macromodel from the FEA module. In both cases, the device can be wired up to a circuit that will be used to control the device. In this section, we will analyze a model that has been constructed from scratch with beams and plates. In Section 5, we will discuss the analysis of a macromodel.

2.1. Model Construction

Open SYNPLE.

Click Start...Programs...IntelliSuite...SYNPLE

The schematic window will open. Users will see the schematic window on the right, the element library on the left, and the message panel on the bottom as shown in Figure 2.

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Figure 2 SYNPLE window

In the element library window on the left,

Click MEMS Elements

This will open the MEMS element library as shown in Figure 3.

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Beam + Z-Gap	1331																								
🖭 🔚 Beam Joints	0.0.0.0																								
Circular Beam (45Deg)																									
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Comb Drive-1port																									
Comb Drive-2port	2223																								
🕀 🔄 Device Elements	2322																								
Differential Comb Sens																									
Global Frame																									
Knot																									
Macro-Model-I																									
Macro-Model-II																									
Plate_Joint																									
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Click and drag an *Anchor* element into the Schematic window. Also, click and drag a *Beam* into the schematic window. Your SYNPLE Window should appear as shown in Figure 4.



Figure 4 Dragging Elements into Schematic Window

Now that you know how to add elements to the schematic window, we can start to build up the gyro device. Delete the elements you just created, and drag four *Beam* elements and three *L-Joint* elements into the drawing window (the *L-Joint* element can be found in the *Beam Joints* sub-menu). Connect these elements

as shown in Figure 5. To connect a beam to a joint, drag one element so that its pin lines up with the pin of the other element. A red square will highlight the connection when the pins are lined up. You can also hover the mouse over a pin and a pencil icon will show up. Click and drag to draw a wire from one pin to another.



Figure 5 Connecting Beams

To rotate elements, you can use the Rotate buttons in the toolbar at the bottom of the window.

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Continue connecting beam and joint elements in the schematic window until the structure looks like that shown in Figure 7. You can continue dragging elements into the window from the element library, or you can use the Copy/Paste commands.



Figure 7 Beam Elements

Drag two Rigid Plate elements and four Plate Joint elements into the schematic window.



Figure 8 Adding Rigid Plate Elements

Connect the *Rigid Plate* elements to the *Beam* elements with the *Plate Joints*. Note that it is always necessary to use the joint elements when connecting beams and plates.

🌍 SYNPLE		- 2 🗷
Ele Edit Yiew Draw Simula	tion <u>I</u> ools <u>R</u> esults Synthesis <u>H</u> elp	_ # ×
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Element Library: 4 ×	Schematic1 3 gyro_ac	
Electrical Elements	a	-
H General Elements	· · · · · · · · · · · · · · · · · · ·	·····
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Anchor	·····	
Anchor-III	······································	
Beam + Y-Gap		
Beam + Z-Gap		
Circular Beam		······································
Circular Beam (45Deg)		
Circular Beam (90Deg)		
Comb Drive-1port		
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Knot		
Macro-Model-I	<u> </u>	<u>+</u>
Plate Joint	······································	
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RigidPlate + Z-Gap		······································
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Ready		(Cross: 1526.25pt, 1993.50pt) CAP NUM SCRL

Figure 9 Connecting Beams and Plates

Next, we will add the comb drives. Drag two *Comb Drive-Iport* elements into the schematic and connect them to the *Rigid Plate* elements as shown in Figure 10. Then, connect the nine other force pins on each plate to *Knot* elements as shown below. The *Knot* elements show that no forces or moments will be applied at these points.



Figure 10 Comb Drive Elements

Drag two *Anchor_II* elements into the schematic window and connect them to the middle beams as shown below. It is possible to connect voltage, temperature, and power loads to this particular anchor. We need to define an electrical reference for the schematic, so select *Electrical Ground* from the *Draw* menu at the top of the screen, click in the schematic window to insert the element, and connect it to the voltage pin of the top anchor.

Drag a *Global Frame* element into the schematic window. This element allows you to transfer global orientation, angular velocities, and accelerations from the global (chip) frame of reference to the local frame of reference. (More information on this or any element can be found in the Elements Documentation in the *Help* menu.) You will also need to connect a *Constant* element to each of the pins of the *Global Frame* (note that one *Constant* element can be connected to multiple pins). The *Constant* element can be found in the *Sources* sub-menu under the *General Elements* library. In this case, the value of all the constants connected to the *Global Frame* will be left at zero.

Your schematic should now look like the one below.



Figure 11 Structural Elements of the Gyro

Insert a *Voltage AC Source* element, located in the *Sources* sub-menu in the *Electrical Elements* library. Connect the positive pin to the voltage pin on each of the comb drive elements. Add another *Electrical Ground* (from the *Draw* menu) and connect it to the negative pin of the voltage source.

Finally, select *Draw...Output Probe*, and add an output probe near the bottom right-hand corner of each of the plate elements. Connect the output probe to the "xm", "ym", and "zm" pins. These pins represent the displacement of the center of the plate, and connecting them to the output probe means that we will be monitoring the displacement as an output signal.

Your schematic should now appear as shown below.



Figure 12 Gyro Model

You can double click on any element to bring up the *Device Properties* window where you can set up the properties for that element. For example, double-clicking on any *Beam* element will allow you to change the material properties, layer information, and dimensions of the beam.

Reference	Beam19	
Template	mems_beam_gnrl_a	
Library	gne	
Parameter	Value	Remark
aterial	Polysilicon	Choose Material
Layer	Layer No. 2	Choose Layer
_	100u	Real Parameter
-	10u	Real Parameter
loat	50n	Real Parameter
ulpha .	0	Keal Farameter
oeta	0	Real Farameter
gamma.	0	Keal farameter

Figure 13 Beam Parameters

Basic Information			
Reference	Plate1		
Template	mems_rplate_rev1		
Library	am a		
Library	Eme		
Parameter	Value	Remark	^
Material	Polysilicon_Doped	Choose Material	
Layer	Layer No. 3	Choose Layer	
index1	1	Integer Parameter	
unitl	400u	Real Parameter	
uni tw	400u	Real Parameter	
unitnum_x	1	Real Parameter	
unitnum_y	1	Real Parameter	
alpha	0	Real Parameter	≡
beta	0	Real Parameter	
gamma	0	Real Parameter	
fraction_holes	0	Real Parameter	
joint_offset_1	5u	Real Parameter	
joint_offset_3	5u	Real Parameter	
joint_offset_4	5u	Real Parameter	
joint_offset_6	5u	Real Parameter	
joint_offset_7	5u	Real Parameter	
joint_offset_9	5u	Real Parameter	
joint_offset_10	5u	Real Parameter	
joint_offset_12	5u	Real Parameter	~
joint_offset_10 joint_offset_12 bloct	5u 5u	Real Parameter Real Parameter Real Parameter	-

For the *Rigid Plate* element, you can also add holes and define where each of the pins is located.

Figure 14 Rigid Plate Parameters

For a detailed description of each parameter associated with each element, you can refer to the Elements Documentation in the *Help* menu. From this point forward, we will use a saved schematic that includes all of the correct element parameter settings. For further information and any practice on creating SYNPLE schematics from scratch, please refer to the "Getting Started with SYNPLE" Guide in the *Help* menu.

Click File...Open...

Open the following file: <Installation Directory>/IntelliSuite/Training/ /Application_Notes/Gyro/SYNPLE_Models/Element_Models/gyro_ac.ssc.

This file should appear as shown in Figure 15.



Figure 15 Completed Gyro Model

You can double click any element to view the parameter settings. To get a better idea of what this model really looks like, we can quickly view a solid model representation of the schematic.

Click Synthesis...Visualize Solid Model...

Click OK



Figure 16 Visualize Solid Model

A 3D model will appear as shown in Figure 17.



Figure 17 3D Model

When you are finished examining the model, close VisualEase and return to the SYNPLE window.

2.2. AC Analysis

We will perform an AC analysis to view the frequency response of the structure.

Click Simulation...AC Analysis

The simulation settings are already set. To view the simulation settings,

Click Frequency Sweep

AC (Small Signal) Simulation 🛛 🗙	Frequency Sweeping
Convergence Setup Parametric Setup Simulation Setting Signals Frequency Assign the frequency at which a small signal analysis to be performed. Frequency Ik Frequency Ik	Variation Setting Parameter Parameter Nominal Value: Variation Variation Variation Variation Type Variation Parameters Start 10k
Initialization VRun DC Operating Point Analysis Advanced DC Setup Run Large-Signal Bias Analysis bef	O Linear Otat Image: State Image: State Image: State Image
Circuit Parameter Setup This button is designed for setting system parameter values to override the value difined in the device normarty Device Parameters	Table (value1, value2,, value8)

Figure 18 AC Simulation Settings

You can see that we will be analyzing 2001 points between 10 kHz and 20 kHz. To run the AC simulation, return to the AC Simulation window and click *OK*.

When the simulation is completed, a Plot Manager window will appear. Here we can view magnitude and phase plots of the output signals we chose to monitor. The variables represent the x-, y-, and zdisplacements of the left proof mass, and RX, RY and RZ correspond to the displacements of the right proof mass. Select mag_of_ LX_ac and click "Open in WaveRunner" to view the plot as shown below.



Figure 19 Frequency Response in X-direction

The modal frequency in the x-direction is about 15.7 kHz. To view the frequency response in the y-direction, open $mag_of_LY_ac$ back in the Plot Manager window.



Figure 20 Frequency Response in Y-direction

The modal frequency in the y-direction is about 16.4 kHz.

Mode shapes and result animations can also be viewed after AC and Transient simulations. As long as the *All Nodes* button is selected in the simulation setup, the *MEMS 3D Visualization* menu item will be active after the simulation has run.

Click Simulation...AC Analysis Click Signals

We will need results from all of the output signals to get an accurate 3D visualization. Select *All Nodes* under the Signals tab in the DC Simulation dialog.

COILS	ergence Setup	Parametric Setur
Si	mulation Setting	Signals
ease	select the signal	l(s) to be watched
utput	. Data Type ———	
⊖ Se	lected Variabl	
🖲 Al	l Nodes (Required	d for MEMS 3D Visuali
	Signal	

Figure 21 Select all nodes for MEMS 3D Visualization

Click *OK* to run the simulation. After the simulation is complete, select *MEMS 3D Visualization* in the Results menu.



When VisualEase opens, choose "*Disp-Norm of Mode 1*" under the "Variable" box to view the mode shape. You can also enter a scaling factor in the Deformation Scaling box to get a better view of the behavior.



Figure 23: 3D Visualization of Mode 1

2.2.1 Damping and Quality factor

In this section we will determine the damping factor and quality factor for the gyro structure. The interaction of the moving comb fingers and the surrounding fluid is the main source of damping for this structure. The damping factor is dependent on ambient parameters such as pressure, temperature and fluid viscosity. We will first examine the effect of these ambient parameters on the damping factor, then extract the quality factor.

Click Tools...Ambient Parameter Manager

The Ambient Parameter Manager with default parameters will appear as shown below.

🕞 Global Ambient Pa:	rameter Manager 🛛 🔀
Temperature	25
Pressure	101.325k
Viscosity	17.8u
lambda	68n
Film_coeff	10k
	OK Cancel
	OK Cancel

Figure 24 Ambient Parameter Manager

In this case, we will not set up the ambient parameters in this window. Rather, we will run a parametric analysis to view the device response using multiple different values for the ambient pressure.

Click	SimulationAC Analysis
Click	Parametric Setup tab
Click	"+" button to add a parameter
Click	Pressure as shown in Figure 22
Click	Next

Select *Table* as the Variation Type as shown in Figure 23. Input "101.325, 10132.5, 101.325k" (values in Pa) into the Table dialog box.

-	eter from the L	ist, then press (Next'	
Parameter	Nominal V	Device	Remark	~
Temperature	25	Ambient V		
Pressure	101.325k	Ambient V		
Viscosity	17.8u	Ambient V		
lambda -	68n	Ambient V		
Film_coeff	10k	Ambient V		
index1	1	Plate1		
unitl	400u	Plate1		
uni tw	400u	Plate1		
unitnum_x	1	Plate1		
unitnum_y	1	Plate1		
alpha	0	Plate1		
beta	0	Plate1		
gamma	0	Plate1		
fraction_h	0	Plate1		
joint_offs	5u	Plate1		
joint_offs	5u	Plate1		
joint_offs	5u	Plate1		
joint_offs	5u	Plate1		
joint_offs	5u	Plate1		
joint_offs	5u	Plate1		
joint offs	5u	Plate1		

Figure 25 Selecting Parameters

riation		
Variation Type	-Variation Parame	ters
None Linear	Start	0
●Log ●Table	Stop value:	0
Gausian Distribut	Number of	2
fable (value1, value2,, v	valueN)	

Figure 26 Parametric Settings

Click *Finish*, then click *OK* to run the simulation.

After the simulation is complete, select $mag_of_LX_ac$ in the Plot Manager and click "Open in WaveRunner".



Figure 27 Frequency Response

You can see that the quality factor (peak magnitude divided by DC magnitude) varies with the changes in ambient pressure. You can use the Max-Min button in the toolbar to display maximum and minimum values of each of the curves, and you can use these values to determine the quality factor. At a pressure of 1 atm, the Q factor is about 630. At 0.1 atm, the Q factor is about 1,000, and at 0.001 atm, it is about 22,000.



Figure 28 Max/Min Values

2.3. DC analysis

Open the following file: <InstallationDirectory>/IntelliSuite/Training/ Application_Notes/Gyro/SYNPLE_Models/Element_Models/gyro_DC.ssc.





Figure 29 DC Schematic

This is the same schematic that we used for the AC simulations, but a DC voltage load will be applied to the comb drives. Double-click the green Voltage Source element and make sure the load is set to 100 V.



To run the analysis,

Click Simulation...DC Analysis

After the simulation runs, the DC displacement will show up in the message window at the bottom of the screen.

Figure 31 DC Results

The x-displacement LX or RX is about 0.22 um. Later, we will compare these results to those of our finite element model and reduced-order macromodel.

We can also view simulation results using VisualEase. First, we'll need to run the simulation once again with some different settings.

Click Simulation...DC Analysis

We will need results from all of the output signals to get an accurate 3D visualization. Select *All Nodes* under the Signals tab in the DC Simulation dialog.

DC (Static) Simulation 🛛 🔀					
Simulation Setup Signals Convergence Setup Parametric Setup Please select the signal(s) to be watched Output Data Type Selected Variables (a) All Nodes (Required for MEMS 3D Visualization)					
Sel Signal					
Select/Unselect all signals					

Figure 32: DC Simulation Dialog

Click *OK* to run the simulation. After the simulation is complete, select *MEMS 3D Visualization* in the Results menu.



When VisualEase opens, choose *Displacement X* under the Variable box to view the x-displacement. You can also enter a scaling factor in the Deformation Scaling box to get a better view of the behavior.



Figure34: Gyro in VisualEase

2.4. Transient Analysis

Open the following file: <Installation Directory>/IntelliSuite/Training/ /Application_Notes/Gyro/SYNPLE_Models/Element_Models/gyro_transient.ssc.

The model will appear as shown below.



Figure 35 Transient Schematic

You can see that an AC Voltage Source is applied to the comb drives. Double-click on the element to view the parameter settings.

Parameters Start-Up Initial-Guess Basic Information Reference Name: Voltage_AC_Source1				
Basic Information Reference Name: Voltage_AC_Source1				
Reference Name: Voltage_AC_Source1				
Reference Name: Voltage_AC_Source1				
Templater versac				
Parameter Value Remark				
a 50 Real Parameter				
f_hz 15.7k Real Parameter				
phi 0 Real Parameter				
t0 0 Real Parameter	_			
vdc 50 Real Parameter	_			
	_			
	- 1			
	- 1			
	_			
OK Cancel				

Figure 36 AC Voltage Settings

To run the simulation,

Click Simulation...Transient Analysis

You will see that the simulation is set up to run for 5 milliseconds with a time step of 0.5 microseconds.

Transient Simulation				
Simulation Setup	Signals Schemes Con	vergence Setup		
Time Setup of	Simulation			
Start time:	0	Seconds		
End time:	5m	Seconds		
Time step:	0.5u	Seconds		

Figure 37 Transient Settings

Click OK

After the simulation is complete, select *LX* in the Plot Manager and click "Open in WaveRunner". A graph of the transient response in the x-direction will appear.



Figure 38 Transient Response - X

Open LY to view the response in the y-direction.



Figure 39 Transient Response - Y

2.5. Coriolis Analysis

A gyroscope is a sensor that measures the rate of rotation of an object. Most micro-machined gyroscopes use vibrating mechanical elements to sense angular velocity. Utilizing vibrating elements to induce and detect Coriolis forces presents many advantages (no rotating parts that require bearings, eliminating concerns about friction and wear). The fundamental operating principle of a vibratory gyroscope relies on the sinusoidal Coriolis force induced by the vibration of a proof-mass and an orthogonal angular-rate input. In this section we will apply an angular velocity to the structure and examine the resulting Coriolis force.

Open the following file: <Installation Directory>/IntelliSuite/Training/ /Application_Notes/Gyro/SYNPLE_Models/Element_Models/gyro_coriolis.ssc.



The model will appear as shown below.

Figure 40 Schematic for Coriolis Analysis

You will see that a rotation input has been applied to the Global Frame element.



Figure 41 Rotation Input

The General AC Source element is being used to apply a rotation. If you double-click on this element, you will see that the rotation frequency is 30 Hz and the amplitude is 100 deg/sec (or 1.75 rad/sec).

Device Properties 🔀					
Parameters Start-Up	Initial-Guess				
Basic Information —					
Reference Name:	Reference Name: General_AC_Source1				
Template: vsrcac Library: gce					
Parameter	Value	Remark			
a	1.75	Real Parameter			
f_hz	30	Real Parameter			
phi	0	Real Parameter			
to	0	Real Parameter			
		OK Cancel			

Figure 42 AC Source Parameters
To run the simulation,

Click Transient Analysis
Click OK

The results of the simulation are shown in the figure below.



Figure 43 Simulation Results

We see a small result signal because the Coriolis response is very small. If we increase the angular velocity amplitude from 100 deg/sec to 1000 deg/sec, we will see a clearer Coriolis response.

2.6. Quadrature effect

In reality, fabrication imperfections result in non-ideal geometries in the gyroscope structure, which in turn causes the drive oscillation to partially couple into the sense mode. This is called the "quadrature effect." Typically, most of the coupling occurs in the suspension elements. Considering the relative magnitudes of the drive and sense oscillations, even extremely small undesired coupling from the drive motion to the sense mode could completely mask the Coriolis response. In the previous section, we saw that the Coriolis response resulting from a 1.75 rad/sec rotation input is much smaller than the undesired quadrature signal.

Almost all suspension elements in real implementations of vibratory gyroscopes have elastic cross-coupling between their principal axes of elasticity. This phenomenon is called anisoelasticity and is the primary cause of mechanical quadrature error in gyroscopes. In this section we will analyze the quadrature effect using SYNPLE.

A transient plot of the Coriolis response and quadrature signal is shown in the figure below. This Coriolis response is the result of a 500 rad/sec angular velocity input, chosen to obtain a large Coriolis response. The quadrature signal is the transient y-axis displacement result without any rotation input. The drive signal is the same for both curves.



Figure 44 Coriolis and Quadrature Signals

The figure shows a 90° phase shift between the Coriolis signal and the quadrature signal. This result is expected because the Coriolis force is proportional to the drive velocity, v, and the quadrature force is proportional to the drive position, x. You can use SYNPLE to further analyze the quadrature signal and design quadrature compensation features like mechanical element trimming or an electric loop.

2.7. Mask synthesis

Once you have a schematic created in SYNPLE, it's easy to extract a mask layout from the schematic.

Click Synthesis...Synthesize Mask Layout in Blueprint



Blueprint, IntelliSense's layout editor, will automatically open with a mask layout for the structure.



Figure 46 Mask Layout

3. Model Construction

3.1. Layout

We will be using a different mask that includes some sense electrodes for the gyro. In Blueprint, open the following mask file:

<Installation Directory>\IntelliSuite\Training\Application_Notes\Gyro\ Mech_System_Model\Gyro.msk.

The model will appear as shown below.



Figure 47 Gyro Layout

When you are finished inspecting the mask, close the program.

3.2. Solid Structure Construction with 3D Builder

To create a 3D meshed model from the mask layout for use in the analysis module, we will use a program called 3D Builder.

To open the program,

Click Start...Programs...IntelliSuite...3DBuilder.

The 3DBuilder window will appear. The left side of the window is used to manipulate the 2D layout of each layer. The right side of the window is used for 3D visualization and layer management. Select *Automesh from mask layout* in the Mesh drop-down menu.



Figure 43 3D Builder Window

In the dialog box that appears,

Click Browse...

Select the following file: <Installation Directory>\IntelliSuite\Training\ Application_Notes\Gyro\Mech_System_Model\Gyro.msk.

Because this structure is composed solely of straight lines and right angles, we will select the *Manhattan* mesh type.

C:\IntelliSuite\Training\Application_Notes	:\Gyro\Processing\Gyro.msk	Browse
feshing Type	Options	
🔘 Non-Manhattan Isotropic	Mesh Size	0 μm
🔘 Non-Manhattan Adaptive	O Max Segment 1	0
Manhattan	Min Segment 2	
	Advanced Setup	

Figure 48 Automesh Setup

Click *OK*, and after a few seconds, the automeshed structure will appear. In the Levels Manager on the bottom right, you will see that Layer 0 is the device layer and Layer 1 is the anchor layer.



Figure 49 Automeshed Structure

Click the *Modify Height* button and input a value of 40 um. The structure will then appear as below.



Figure 50 Solid Structure

Click Mesh...Multiple Slices

Select the beam highlighted in gray in the figure below, and input "10" in the dialog box that appears.



Click OK

The beam will then be divided into 10 parts. Repeat the operation on each beam. Slice the longer beams into 10 segments and the shorter beams into 5 segments. When you are finished, the model should appear as shown below.



Figure 52 Model with Refined Mesh

In the Levels Manager on the bottom right, click the *Split Level* button. Input "3" in the dialog that appears.

Level Split Dialog	×
To split Level 0 into several levels:	OK Cancel
Input Numbers of Layers 3	

Figure 53 Split Level Function

The model will then appear as shown below.



Figure 54 3D Solid Model

Now we are ready to send the structure to the analysis module. You will first need to save the 3D Builder file in a location of your choosing. Then,

Click File...Export to Analysis Module...

Click *Continue without Check* and select the ThermoElectroMechanical analysis module. Save the analysis file, making sure not to use spaces in the file or folder names.

4. ThermoElectroMechanical (TEM) Analysis

The ThermoElectroMechanical Analysis Module (TEM) is the device-level Finite Element Analysis application developed by IntelliSense. This module allows you to incorporate material properties, loads, and boundary conditions to fully analyze a device in the static, frequency, and dynamic domains. One additional feature unique to IntelliSuite's TEM is the ability to create N-DOF (N-degree-of-freedom) system models that can be imported into a system-level simulator like SYNPLE. These models retain the accuracy of finite element-based models, but can be quickly simulated under multiple loading conditions in the system-level solver. This functionality also allows you to co-simulate your CMOS control circuitry with your finite element-based MEMS device. This is a very powerful capability only offered by IntelliSense that allows our users to fully develop their device from initial design exploration all the way through to full integration of the MEMS device with their circuit.

In this section we will discuss the device-level simulation of the gyro. We will set up the model and run Frequency, Static, Dynamic, and System Model Extraction simulations. We work in this order so that we perform the simpler, faster simulations first (frequency and static). Once we understand our model better, we will perform the more lengthy simulations (dynamic and SME).

4.1. Setting up the model

The first thing to do once we have our finite element model in the TEM is to choose a simulation setting and check the material properties.

Click Simulation...Simulation Setting.

A window will appear showing all of the simulation types and their respective options.

Simulation Setting	Σ
Simulation Setting Calculation Type Static Frequency Dynamic Macro Model Extraction Analysis Type Static Stress Heat Transfer/Thermal Stress ThermoElectroMechanical Relaxation ThermoElectroMagnetic Actuation	Option Frequency Modes Number and Prequency of Interest Modes Number 5 Frequency () Displacement • Small Large Start Shape • Undeformed Previously Deformed Piezo Material • Nio Piezo Material • Piezoelectric (undeformed shape only)
	Apply OK Cancel

Figure 55 Simulation Setting Window

In the first simulation we will run is a Natural Frequency Analysis, so set the *Calculation Type* to *Frequency*, and the *Analysis Type* to *Static Stress*. Set the simulation to analyze the first 6 modes using small scale displacement theory, an undeformed start shape, and no piezomaterial.

Once we have the simulation set up, we can work on our material properties, loads, and boundaries.

Click *Material...Check/Modify*.

Select the large entity that makes up the moving structure and it will turn red. The Material Properties dialog will appear as shown below with default settings for bulk silicon. You will see that you can choose to simulate isotropic, or thotropic, or anisotropic materials in the *Elastic Parameter* field. The simulator will also account for the effect of the wafer orientation on the material properties in the *Orientation* field. In this case we will leave the settings as the default and assume an isotropic material.

erial Properties				
Entity Number: 1				
Entity Description:			Young and Poisson Ratio	Isotropic 🗸 🗸 🗸
Property	Unit	Value		·
Density	g/cm^3	2.3		
Elastic Parameter	#	Isotropic		
Stress/Stress Gradient	MPa	Constant		
Thermal Expansion Coeff	1E-7/C	Constant	Young, GPa	106.8
Thermal Conductivity	W/cm/C	Constant	Poisson Ratio, #	0.226
Specific Heat	J/g/C	0.71		
Dielectric Constant	#	Isotropic		
Resistivity	ohm.cm	Constant		
Piezoresistive Coeff	1/MPa	None		
Piezoelectric Coeff	#	None		
Orientation	#	Preset		
Entity Number: 1				
Entity Description:			Orientation	Preset 🗸
Property	Unit	Value		
Density	g/cm^3	2.3	Note that the material prop recalculated based upon th	perties will be De Orientation matrix
Elastic Parameter	#	Orthotropic		
Stress/Stress Gradient	MPa	Constant	Material Type Si10)OWafer 🖌
Thermal Expansion Coeff	1E-7/C	Constant		
Thermal Conductivity	W/cm/C	Constant	Kotation Angle (deg) o	
Specific Heat	J/g/C	0.71		
Dielectric Constant	#	Isotropic	4	
Resistivity	ohm.cm	Constant	+	r
Piezoresistive Coeff	1/MPa	None	Rota	ation Angle
Piezoelectric Coeff	#	None	Primary Flat <110	<u>,</u>
Orientation	#	Preset		

Figure 56 Material Properties

The material properties of the rest of the entities do not matter in this case because they will be used for electrostatic purposes only; none of them will move.

Once we have verified the material properties, we need to apply the boundary conditions for the model. In this example, we will only use the *Fixed* boundary condition.

Click Boundary...Selection Mode...Pick on Geometry Click Boundary...Fixed

Select each of the red faces shown in the figure below.



Figure 57 Fixed Faces

When you have finished applying the fixed boundary conditions, check to see that they have all been applied.

ClickBoundary...Selection Mode...Check Only.ClickBoundary...Fixed.

The software should go through a command prompt, and all of the fixed faces will appear in bright red as shown in the above figure.

The final step in setting up a model in TEM would be the application of loads. In the first simulation, we will only be running a natural frequency analysis, so we do not have any loads to apply at this point. When we begin performing the electrostatic simulation, we will apply our voltage loads.

4.2. Frequency Analysis

Because we have already set up the simulation with the correct material properties and boundaries, the frequency analysis is easy to complete.

Click Analysis...Start Frequency Analysis

The frequency analysis will take 2-3 minutes. While it is running, a command prompt will be visible on your computer screen which will disappear when the analysis has completed. After the simulation, the results available to you will be the list of natural frequencies and animations of each mode shape. These can be found next to each other in the *Result* menu.



Click Result...Natural Frequency

You will see the list of natural frequencies shown below.

Dialog	X
Dialog Mode Mode 1 Mode 2 Mode 3 Mode 4 Mode 5 Mode 6	Natural Frequency (Hz) 13109.8 15520.2 15615 16320.8 16414.1 17880.1
Repo	rt OK Cancel

Figure 59 Natural Frequency Results

If you want to view the animation of one of the natural frequencies,

Click Result...Mode Animation

This will bring up a window that will ask you for the mode number of the natural frequency you want to animate and ask you to provide a scaling factor.

Animation Dialog 🔀
Please input mode number
11
Please input scale factor
1
OK Cancel

Figure 60 Mode animation selection box

Select 3 for the mode number and 40 for the scaling factor. When the mode animation begins, you will see both of the masses of the gyro moving out of phase in the x-direction. If you select mode 2, you will see them moving in phase. The first six mode shapes are shown below.



Figure 61 Mode animation

Modes 1 and 6 correspond to the movement of the masses in the z-direction. Modes 2 and 3 correspond to the movement of the masses in the x-direction. Modes 4 and 5 correspond to the movement of the masses in the y-direction. We will be driving the gyro in the x-direction and the resultant movement y-direction will be used to sense changes in the capacitances. We will use mode 3 as the drive mode and mode 4 will be our sense mode. Now that we understand the important modes of the gyro, and we have confirmed that our boundary conditions are correct, we can move on to static simulations.

4.3. Static Simulation

For a static simulation we will perform a simple voltage-induced displacement analysis where we actuate the drive combs to and determine the displaced shape of the gyro. We have already created a file for you that you can use to run the simulation.

Open the following file: <Installation Directory>/IntelliSuite/Training/ /Application_Notes/Gyro/Device_Models/Gyro.save

Make sure the simulation settings are set up as shown in the figure below.

Simulation Setting	
Simulation Setting Calculation Type Static Frequency Dynamic Macro Model Extraction Analysis Type Stress/Displacement Heat Transfer Heat Transfer Heat Transfer Thermal Electrical Thermal Electrical Electrical/Thermal Stress ThermoElectroMechanical Relaxation Electrostatic	Option Result Image: History Last State Displacement Small Large Start Shape Undeformed Previously Deformed Convergence Definition Iteration Number 100 Iteration Accuracy 0.005
 Electrostatic Force vs. Displacement ThermoElectroMagnetic Actuation 	Contact I Contact Analysis Apply OK Cancel

Figure 62 Static Simulation Settings

For this analysis, we will need to apply voltage loads to three of the conductors. Later when we are looking at the transient case and looking at the Coriolis force response of the sense capacitances, we will define other conductors. In this simulation, we only care about the drive combs and the moving mass. To apply a Voltage load,

Click Loads...Selection Mode...Pick on Geometry Click Loads...Voltage...Entity

Apply a 100 V voltage load on fixed side of drive combs and 0 V on the moving mass as shown in the figure below.

💿 ThermoElectroMechanical An	nlysis		- ª ×
Eile View Geometry Simulat	ion Material Loads Boundary Mgsh Analysis Besult Window Help		_ 8 ×
	X. 🕫 🖗 🖸 🖻 🗟 🎕 X. 🖕		
Results Model Explorer	Please input Voitage Below	talliSuita	
B 🕞 gyro B 🔂 Entities (11)	Enter by Enter by Enter by Enter by	temsuite	
	Single Value Input Value Range		
Entity7			duy
Entity10	Voltage 100. volt		ă
Loads Static Loads (2) Voltage Entity 1			÷
Voltage Entity 6 Time dependent Loads (0) Exceptions dependent Loads			0
- Parametric Loads (0)			x:y
Fixed Face 950 Fixed Face 945 Fixed Face 888			
- Fixed Face 902 - Fixed Face 918 - Fixed Face 930			
-Fixed Face 944 Fixed Face 650	UK Lancel		·
Fixed Face 622 Fixed Face 608]	
- Wechanical Mesh Electrostatic Mesh			
	Ressages:	¢	
	Material I has been selected 已复制 1 个文件。 Material 7 has been selected		
		~	
< >	For Help, press F1		
💮 ThermoElectroNechanical An	Bialog	×	_ 2 🔀
Eile View Geometry Simulat	ion Material Loads Boundary Mesh Analysis Result Window Help Market Analysis Result Window Help Please Input Voltage Below		_ 8 ×
Model Explorer			
Results Model Explorer	Enter by Input Value Range		
E-GENTITIES (11)			# -
- V Entity2 - V Entity3 - V Entity4	Single Value Input Value Range		k
			5
Entity8 Entity9	Tourage United States and States		0
Entity10			0
-Static Loads (2) Voltage Entity 1 Voltage Entity 6			÷
- Time dependent Loads (0) - Frenquency dependent Loads - Parametric Loads (0)			Ξ,
- W Boundary conditions		_	××
Fixed Face 888 Fixed Face 808	ОК Санс	el	
Fixed Face 916 Fixed Face 930 Fixed Face 944			*
-Fixed Face 650 -Fixed Face 636 Fixed Face 622			•
Fixed Face 608			
Electrostatic Mesh	Messages:	°	×
	Simulation setting is set.	^	
	Please Select Entity to Modify Load Conditions Material 1 has been selected		
	For Kalp, sware FI		

Figure 63 Voltage Loads

Now the simulation is set, the material properties are correct, the boundaries are defined, and the loads have been applied. The final step is the mesh refinement.

With all finite element solvers, a solution is more accurate with a more refined mesh. One thing that is special to IntelliSuite and its TEM is the ability of the user to decouple the mechanical and electrostatic meshes. This allows the user to define where the important mechanical elements are and where the important electrostatic elements are. In this particular case, the important mechanical elements are the spring supports and the important electrostatic elements are the comb drives.

For this device, the mechanical mesh refinement has already been done in Section 3.2. Each part of the spring was broken up into multiple segments.



Figure 64 Refined Mechanical Mesh

To check the electrostatic mesh,

Click Mesh...Selection Mode...Check Only Click Mesh...Elec Mesh



Figure 65 Electrostatic Mesh

One thing that you will notice about the electrostatic mesh is that most of the device is being ignored (even most of the drive combs!). This is done because the only parts of the device that will be interesting electrostatically are the drive combs and the sense electrodes. In this particular example, we will only worry about the drive combs. If you were to perform a noise analysis, you would want to examine more of the sense electrodes.

In setting up this electrostatic mesh, we are taking advantage of a feature called Multi-bank Exposed Face Meshing (MEFM). The electrostatic forces are generated by the electrostatic mesh and then applied to the mechanical mesh. Each identical comb finger will see the same electrostatic forces, and because of this, we can simulate one finger and tell the software how many other duplicates there are. The software will apply the electrostatic pressures to the device accordingly. This is yet another feature specific to IntelliSuite that allows users to accurately simulate their electromechanical devices with far greater efficiency than our competitors.

Once you have checked out the simulation settings, material properties, loads, boundaries, and mesh, it's time to run the simulation.

Click Analysis...Start Static Analysis

When the simulation is running, you will see a command prompt. This prompt will display some data about the status of the simulation (what iteration step it's on, the maximum displacements in the x, y, and z-directions). The simulation should take about 3-5 mins to run. Once the command prompt disappears, the simulation is complete and you can view the results.

Click Result...Displacement...X



Figure 66 Static Results in the X-direction

You can also view capacitance matrices, charge densities, electrostatic pressures, stresses, etc. Feel free to explore the results menu.

4.4. Spring softening effect

Electrostatic forces resulting from an external DC voltage source will change the stiffness of a structure and reduce the resonant frequency. This effect is called electrostatic spring softening, and we will examine its effect on this gyro model.

Simulation Setting Calculation Type Option Frequency Modes Number 🔘 Static 6 Frequency Displacement 🔘 Dynamic 💿 Small 🔘 Large O Macro Model Extraction Start Shape Analysis Type Output O Previously Deformed O Static Stress Convergence Definition O Heat Transfer/Thermal Stress Iteration Number 100 ThermoElectroMechanical Relaxation Iteration Accuracy 0.005 O ThermoElectroMagnetic Actuation Apply 0K Cancel

Set up the simulation to run a frequency analysis as shown in the figure below.

Figure 67 Simulation Settings

Click OK

Click Loads...Voltage...Entity

The voltage on the moving entity will remain at 0 V. Click on the fixed comb drive element. Click the "Input Value Range" tab in the dialog that appears, and set the voltage to sweep from 0 to 40 V as shown below.

Dialog	_	-	\mathbf{X}
Please Input	Voltage Below		
Enter by	Single Value Input Input Value Range		
Single	Value Input Input Va	lue Range	
	Range	Up 🔽	
	Voltage From	0.	volt
	То	40.	volt
	Increment	10.	volt
	OK		Cancel

Figure 68 Voltage Settings

Click OK

To run the simulation,

Click Analysis...Start Frequency Analysis

When the simulation is complete,

Click Result...2D Plot, Electromechanical Analysis... Y Coordinate...Natural Frequency



Figure 69 Results Menu

In the window that appears, select modes 3 and 4 (drive and sense modes). The results will appear as shown below.



Figure 70 Frequency vs. Voltage

In the above figure we see that under a certain bias voltage, the resonant frequency of the sense mode is near the resonant frequency of the drive mode. This kind of gyro is called a mode-matched tuning-fork gyroscope (M^2 -TFG). The greatest advantage of an M^2 -TFG is that the rotation-induced Coriolis signal is amplified by the mechanical quality factor of the sense mode. Due to the Q factor amplification, an M^2 -TFG operated under the mode-matched configuration will offer a higher sensitivity and better resolution.

4.5. Dynamic Simulation

The static simulation is complete, now it is time to run the device under a dynamic load. How will we actuate the device? We will use the two drive combs, but we have to determine the frequency of the AC voltage source. We want to actuate the gyro at one of the natural frequencies of the device. With this gyro, the third mode (when the masses move in opposite directions along the x-axis) is the drive mode. This mode has a frequency of 15,615 Hz. Because we want to have a sampling rate of about 10-15 points per cycle we need to have a sampling rate of ~200,000 Hz. We will examine the first five cycles, so we will look at the first 200 microseconds and examine 20 steps for the startup.

Set the simulation as shown below.

Simulation Setting	
Simulation Setting Calculation Type Static Frequency Dynamic Macro Model Extraction Analysis Type Stress/Disp. (Direct Integration) Stress/Disp. (Mode Based) Heat Transfer Transient Thermal Electrical Transient Succeeded Stress Transient Stress/Disp./Squeezed Film (Direct Integration) Stress/Disp./Electrostatic (Direct Integration) Stress/Disp./Electrostatic (Mode Based) Stress/Disp./Electrostatic/Squeezed Film (Direct Integration)	Option Result • History Last State Displacement • Small • Large Start Shape • Undeformed Previously Deformed Convergence Definition Iteration Number I0 Iteration Accuracy 0.001 Dynamic Capacitance Option • Fixed • Update Dynamic • Transient (Auto Time Increment) • Transient (Fixed Time Increment) Time Period (Second) 0.0002 Increment Number (<1000) 20
 Stress/Disp./Electrostatic (Direct Integration) Stress/Disp./Electrostatic (Mode Based) Stress/Disp./Electrostatic/Squeezed Film (Direct Integration) 	Transient (Auto Time Increment) Transient (Fixed Time Increment) Time Period (Second) Increment Number (<1000) 20 Contact Contact Analysis
	Apply OK Cancel

Figure 71 Dynamic Simulation Settings

First, we have to reset the static voltages on the drive combs.

Click Loads...Voltage...Entity

Select the fixed comb drive entity and change the voltage from 100V to 0V. The next step is to apply the AC voltage.

Click Loads...Amplitude vs. Time...Periodic Click Loads...Voltage...Entity

Am plitude Definition		
Entity 6 is Selected		
Define Applied Voltag	e Curve	
A=A0+A1×cosW(t+t) A=A0 for t <t0< th=""><th>J)+B1sinW(t+t0) for t>=t0</th><th>ו</th></t0<>	J)+B1sinW(t+t0) for t>=t0	ו
t0	0	sec
W	98100	rad/sec
A0	50	Volt
Δ1	0	Volt
B1	50	Volt
OK		Cancel

Select the fixed comb drive entity and set the voltage as shown in *Figure 72*.

Figure 72 Dynamic Voltage Settings

We also have to set up the dynamic damping definitions.

Click *Material...Damping Definition*

Select the moving entity and input 78 for the *Mass_damping* factor and 0 for the *Stiffness_damping*. This corresponds to a damping ratio of 0.005 for both the drive (15.6 kHz) and sense (16.3 kHz) natural frequencies. (See the TEM Help in the *Help* menu for more information on how to calculate these values.) Once the damping definitions have been set, we need to set up the Coriolis force resulting from the rotation of the device.

Click Loads...Amplitude vs. Time...None Click Loads...Coriolis Force

Select the moving mass (large entity) and input the below values for the Coriolis force.

Dialog	_	$\overline{\mathbf{X}}$		
Please	Define Coriolis_For	ce Below		
Coriolis_Force	4.078	g/(second*cm^3)		
F	lotation Axis			
X-axis	0			
Y-axis	0			
Z-axis	1			
Point	on Rotation Axis			
X	0	μm		
Y	0	μm		
Z	0	μm		
OK Cancel				

Figure 73 Coriolis Force Settings

The magnitude of the Coriolis force load is defined as the mass density multiplied by the angular velocity. For the current structure, the density is 2.33 g/cm^3. If the angular velocity is 1.75 rad/sec (100 deg/sec), then the Coriolis force can be defined as 4.078 g/(second* cm^3). The z-axis (0, 0, 1) is the axis of rotation.

Finally, it is time to run the transient simulation.

Click Analysis...Start Dynamic Analysis

The dynamic analysis will take about 24 hours, possibly more. The results are displayed below. If you want to view the results on your computer without having to run the simulation, send us an email (<u>support@intellisense.com</u>) to request the result file. This file is quite large (~250MB) which is why it is not included in your installation.

The important dynamic results, the displacements in the x- and y- directions of the two moving masses, are shown below.



Figure 74 X-Displacement on Mass 1



Figure 75 X-Displacement on Mass 2



You'll notice that the two masses move opposite each other along the x-axis and in the same direction along the y-axis. It is also important to notice that we have only run the simulation for three cycles. This is too short of a time frame to determine the full start-up effect of the gyro. We may need to run fifty cycles or more to see the full response. With the simulation of three cycles taking 24 hours to complete, you can easily see why system modeling using a reduced-order model is so important. With the System Model Extraction feature, we can generate a system model of the device in less than 2 hours. We can then import that model into SYNPLE and run a full transient analysis of the start-up response in a matter of seconds. In the next section we will demonstrate how to extract a system model and incorporate that model into SYNPLE.

4.6. System Model Extraction

System Model Extraction is a means by which a full three-dimensional meshed numerical model of a multiconductor electromechanical device without dissipation can be converted into a reduced-order analytical macromodel. This can then be inserted as a black-box element into a mixed signal circuit simulator. This process is based upon the energy method approach, in that we construct analytical models for each of the energy domains of the system and determine all forces as gradients of the energy.

The energy method approach has the advantage of making this process modular, enabling us to incorporate other energy domains into our models in the future. Another beneficial side effect of energy methods is that the models we construct are guaranteed to be energy conserving, because each of the stored energies is constructed as an analytical function, and all forces are computed directly from analytically computed gradients. The SME process also has the advantage of being able to be performed almost entirely automatically, requiring the designer only to construct the model, run a few full three-dimensional numerical computations, and set a few preferences a priori. Above all, this process has the ultimate benefit of constructing models that are computationally efficient, allowing their use in a dynamical simulator.

Our first task is to reduce the degrees of freedom of the system. Rather than allow each node in a finite element model to be free to move in any direction, we constrain the motion of the system to a linear superposition of selected set of deformation shapes. This set will act as our basis set of motion. The positional state of the system will hence be reduced to a set of generalized coordinates, each coordinate being the scaling factor by which its corresponding basis shape will contribute. Next, we must construct analytical macromodels of each of the energy domains of the system. In the case of conservative capacitive electromechanical systems, these consist of the electrostatic, elastostatic, and kinetic energy domains. These macromodels will be analytical functions of the generalized coordinates. (As we will see in the section on Using Mode Shapes as a Basis Set, some of these energy domains will be determined as a byproduct of modal analysis, avoiding the need for explicit calculation.) We can then use Lagrangian mechanics to construct the equations of motion for the system in terms of its generalized coordinates. Finally, we can translate these equations of motion into an analog hardware description language, thereby constructing a black-box model of the electromechanical system that can be inserted into an analog circuit simulator.

The Figure below gives the Flow Chart for the conversion of an FEA model into an equivalent system level mode.



Figure 78 Creation of a Macromodel

Some of the key equations used for the conversion process are discussed in this section. In general, the deformation state and dynamics of mechanical system can be accurately described as the linear combination of mode shape function or modal superposition.

$$u_{i}(t, x_{i}, y_{i}, z_{i}) = u_{eq} + \sum_{j=1}^{m} q_{j}(t) \cdot \Phi_{j}(x_{i}, y_{i}, z_{i})$$
(1)

Where u_i represents the deformed state of the structure, u_{eq} represent the initial equilibrium state (derived from the residual stress conditions without external loads), Φ_j represents the displacement vector for the jth mode, q_j represents the coefficients for the jth mode, which is referred as "scaling factor for mode j". In general, (Eq. 1) describes a coordinate transformation of finite element displacement coordinates to modal coordinates of the macromodel. The deformation state of the structure given by n nodal displacements $u_i(i=1,2,...,n)$ is now represented by a linear combination of m mode weighted by their amplitudes $q_j(i=1,2,...,n)$ where m < < n. The governing equation of motion describing the ROM of electrostatic actuated MEMS structures in modal coordinates is given by:

$$m_{j}\ddot{q}_{j} + 2\xi_{j}\omega_{j}m_{j}\dot{q}_{j} + \frac{\partial W_{st}}{\partial q_{j}} = \frac{1}{2}\sum_{r}\frac{\partial C_{ks}}{\partial q_{j}} \cdot (V_{k} - V_{s})^{2} + \sum_{i=1}^{n}\Phi_{j}^{i} \cdot F_{i}$$
(2)

Where m_j is the modal generalized mass, ω_j the modal eigenfrequency, ξ_j the linear modal damping ratio, W_{st} the modal strain energy function, C_{ks} the modal capacity-stroke function, r the number of capacities involved for Microsystems with multiple electrodes, V_{ks} the electrode voltage applied between electrode k and s, and F_i a local force acting at the *i*-th node. The modal strain energy and capacity-stroke functions are derived from a series of FE runs at various deflection states in the operating range.

The modal superposition method is efficient since just one equation per mode and one equation per conductor is necessary to describe the coupled system entirely, which can be applied to both linear and nonlinear geometry.

The modal superposition based reduced order modeling procedure includes the following steps:

- Determine the "Modal Contribution". In this step, the software performs the standard electromechanical relaxation analysis and solves the initial deformed state (derived from the residual stress without external loads) and the final deformed state (with mechanical loads and applied voltages). It then uses the QR factorization algorithm to determine the modal contribution for the deformed state.
- Calculate the relationship of "strain energy vs modal amplitudes" for each mode.
- Calculate the relationship of "mutual capacitance vs modal amplitudes".
- From step 2 and 3, the user will obtain $\partial W_{st}(q)/\partial q_i$ and $\partial C(q)/\partial q_i$ respectively.

4.6.1 Extracting the Electromechanical Macromodel in TEM

We will be performing a Macromodel Extraction so set the simulation as such.

Click Simulation...Simulation Setting

Set up the simulation as shown below.

Simulation Setting	<u> </u>	
Calculation Type	Option	
🔿 Static	Frequency Modes Number	
○ Frequency	6	
O Dynamic	Displacement	
Macro Model Extraction	⊙ Small ◯ Large	
Analusis Tune	Start Shape	
Rigid Body Variables	Undeformed Previously Deformed	
O Spring Constants	Convergence Definition	
O Squeezed Film Damping Variables	Iteration Number 100	
Capacitance	Iteration Accuracy 0.001	
Capacitance vs Displacement	Macro Model Extraction	
Mechanical Reduced Urder Modelling	Stram Energy vs Modal Amplitudes	
 ElectroMechanical Reduced Order Modelling 	O Ματαία Capacπance vs Miodal Ampittudes	
Thermal Electrical/Thermal Stress		
	Contact Contact Analysis	
	Apply OK Cancel	

Figure 79 ElectroMechanical Macromodel Extraction Simulation Settings

Now that the simulation is set up, check that the material properties and boundaries are properly set as described in the static simulation setup on page 38. We will apply a voltage load while calculating the modal contribution. This is especially useful if you do not know exactly which modes will be important. If you apply loads that approximate the loading conditions you expect to see in the actuation of the device, you will be able to determine which modes contribute most to the deformation caused by the actuation loads. This allows you to run your macromodel extraction while focusing on the correct modes. Apply a voltage load of 100 V to the comb drive entity and 0 V to the moving mass.



Figure 80 Voltage Loads

Once the loads have been set, run the analysis.

Click Analysis...Start Extract Macromodel

When the analysis is complete (it should take only a few minutes) you can view the contribution of each mode to the deformation of the device.

Dialo	E			X
	Mode	Contribution	Option	
	1	3.01664e-006	Enabled	
	3	0.000284431 0.208312	Enabled Enabled	
	4	-0.000567367	Enabled	
	5	-7.51555e-005	Enabled Exabled	
	<			>
		OK	Cancel	

Click Result...MacroModel...Modal Contribution

Figure 81 Modal Contributions

In this example we will use all six of the modes we have examined in our strain energy calculation step. If you wanted to reduce the time needed for the strain energy step, you could easily disable any of the modes so they would be ignored during the strain energy simulation.

Click Simulation...Simulation Setting

Set up the strain energy step as shown below.

Simulation Setting	×		
Calculation Type	Option		
◯ Static	Frequency Modes Number		
O Frequency	6		
O Dynamic	Displacement		
Macro Model Extraction	⊙ Small ◯ Large		
Analusis Tune	Start Shape		
Rigid Body Variables	Undeformed Previously Deformed		
Spring Constants	Convergence Definition		
Somerzed Film Damming Warjables	Iteration Number 100		
Capacitance	Iteration Accuracy 0.001		
Canacitance us Dimiacement	Macro Model Extraction		
	O Modal Contribution		
Mechanical Reduced Order Modelling	Strain Energy vs Modal Amplitudes		
SlectroMechanical Reduced Order Modelling	Mutual Capacitance vs Modal Amplitudes		
O Thermal Electrical/Thermal Stress	Scalling Factor for Mode		
	Increment Number 10		
	Mode 1		
	Contact Contact Analysis		
	Apply OK Cancel		

Figure 82 Strain Energy Simulation Settings

Leave the scaling factor and increment number as the default values for modes 1, 2, 4, 5 and 6. For mode 3, set the scaling factor to 5 and the increment number to 25 as shown above. This will examine the strain energy for a wider range of motion for mode 3. Because mode 3 is the drive mode, it will be the mode that will experience the largest range of motion under actuation conditions. Once you have set up the simulation for the strain energy calculation, you are ready to run the analysis, as all of the material properties, loads, and boundaries have already been set up.

Click Analysis...Start Extract Macromodel

When the analysis is complete you can see the strain energy vs. modal amplitudes graph for each mode.

Click Result...MacroModel...Strain Energy vs Modal Amplitudes

To show a plot of the strain energy vs. scaling factor for a particular mode, double-click on the mode number and click OK.



Figure 83 Strain Energy vs. Mode 3 Scaling Factor

We will now set up the final simulation step. Click *Simulation...Simulation Setting* and set up the simulation as shown below.

Simulation Setting		
Calculation Type	Option	
🔿 Static	Frequency Modes Number	
O Frequency	6	
O Dynamic	Displacement	
Macro Model Extraction		
Analucis Tuna	Start Shape	
○ Rigid Body Variables	Undeformed Previously Deformed	
	Convergence Definition	
Spring Constants	Hearting Murpher	
Squeezed Film D amping Variables		
Capacitance	Iteration Accuracy 0.001	
Canacitance vs Displacement	Macro Model Extraction	
	Modal Contribution	
Mechanical Reduced Order Modelling	Strain Energy vs Modal Amplitudes	
SlectroMechanical Reduced Order Modelling	Mutual Lapacitance vs Modal Amplitudes	
Thermal Electrical/Thermal Stress		
	Contact	
	Contact Analysis	
	Apply OK Cancel	

Figure 84 Capacitance Simulation Settings

Click OK

Click Analysis...Start Extract Macromodel

After the simulation has run, we need to select the representative nodes that will be used to view the output displacements and apply any mechanical loads that we need. In this case we will look at the center points of each of the two proof masses.

Click Boundary...Macromodel...Representative Nodes

Select the nodes shown in the figure below. The representative node information will be saved in the file named "macmodel.out".



Figure 85 Representative Nodes

When you have selected the representative nodes the macromodel extraction is complete. Copy the "curr.macromodel," "macromodel.out," and "str.out" files from the active directory and place them in a new directory for use with SYNPLE. Be sure to move these files to a new folder, as they will be overwritten in the current directory if you run another simulation.

5. Macromodel Simulation in SYNPLE

You'll remember from earlier that the dynamic simulation using finite element methods took multiple hours to complete. The system model extraction when run efficiently should take you less than one hour. You'll see from this section that constructing a SYNPLE schematic and running a simulation takes very little time as well.

5.1. Macromodel Setup

First, open SYNPLE.

Click Start...Programs...IntelliSuite...SYNPLE

Click and drag the *Macro-Model-I* element from the *MEMS Devices* element library on the left into the drawing window.



Figure 86 Macromodel Element

The next step is to link the macromodel element to the macromodel file we have extracted. Click on the Macromodel element to highlight it.

Click Tools...Load ROM Macro-model

To load the macromodel, find the location of your macromodel files, select the "curr.macmodel" file, and click *Open*. This will bring up a verification dialog box to let you know that the macromodel has been properly loaded and linked to the element. You can also use the macromodel file located at

<Installation Directory>\IntelliSuite\Training\Application_Notes\Gyro\ Macromodel\curr.macromodel.
To validate the macromodel extracted from TEM module, we need to perform a pure mechanical simulation and compare the results to the results obtained in the TEM module. We will perform two analyses here, one AC and one DC. The first step is to build and verify the mechanical system without the electrical components. After we have verified the mechanical system, we will run a transient analysis and then begin to incorporate a Coriolis feedback loop and electrical components for drive and sense.

5.2. AC Validation

You will recall from the TEM Natural Frequency simulation that the drive frequency is 15.6 kHz. This can be easily duplicated in SYNPLE. With SYNPLE open,

Click File...Open

Open the following file: <Installation Directory>\IntelliSuite\Training\ Application_Notes\Gyro\SYNPLE_Models\Mechanical-AC_Validation.ssc.

This file should appear as shown below.



Figure 87 SYNPLE Schematic for AC Simulation

You can play around with any of the elements by double clicking on them. You will see an *Electrical_Ground* element used to set the electrical reference node of the macromodel element. Two *General AC Source* elements are used to set up the x-direction drive forces at the representative nodes. One *Constant* element is used to set the forces in non-interesting direction and non-used nodes as zero. Finally, two *Output Probe* elements are included to monitor the displacement of the representative nodes

First, load the macromodel file as discussed earlier.

Click Tools...Load ROM Macro-model

Load the following macromodel file: <InstallationDirectory>\IntelliSuite\Training\ Application_Notes\Gyro\Macromodel\curr.macromodel.

Click Simulation...AC Analysis

The simulation settings are already set. To view the simulation settings,

Convergence Setup	Parametric Setup	Variation Setting		
Simulation Setting	Signals			
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Frequency Frequency So	lk	Variation Variation Type None O Linear	-Variation Pars Start	ameters 100
tialization		C Log Table	Stop value:	100000
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cuit Parameter Setup		Table (value1, value2,	, valueN)	
is button is designed for s rameter values to override e device property Device Porce	etting system the value difined in			~
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Click Frequency Sweep

Figure 88 Frequency Sweep Selection and Settings

You can see that we will be analyzing 1000 points between 100 Hz and 100,000 Hz.

In the Signals tab, check that we are analyzing the x1 and x2 signals, representing the x-displacement of our representative nodes.

, I	Convergence Setup	Parametric Setup
	Simulation Setting	Signals
21e:	ase select the signal(s) to	be watched
Nor	nore than 10 signals (5 in A	C Simulation) are
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	q7ac_of_Macro-Model-I1	
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	q9ac_of_Macro-Model-I1	
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	cur1ac_of_Macro-Model-I1	
	cur2ac_of_Macro-Model-I1	
	cur3ac_of_Macro-Model-I1	
	cur4ac_of_Macro-Model-I1	
	cur5ac_of_Macro-Model-I1	
	n1_ac	1
	n2_ac	
	n3_ac	
¥	x1_ac	
¥	y1_ac	
V	x2_ac	
	y2_ac	

Figure 89 AC Simulation Signals

You can check the convergence criteria, but they should be left as the default. Run the AC simulation.

Click OK



When the simulation is complete, the Plot Manager window will appear with the simulation results.

Open *mag_of_x2_ac* or *mag_of_x1_ac* to view the x-displacement results.



Figure 91 AC Results

You should notice that the natural frequency appears at 15.6 kHz. The AC simulation in SYNPLE produces the same results as the TEM simulation, thus the mechanical model is translating properly. The next step is to check the DC simulation results when we use a comb drive.

5.3. DC Validation

If you look back at the TEM simulation, the x-displacement of the moving masses under a static load of 100 V on the drive combs is ~ 0.22 microns. We want to see how accurately we can duplicate this result with the macromodel simulation in SYNPLE. Open the DC simulation schematic.

Click File...Open

Open the following file: <Installation Directory>/IntelliSuite/Training/ /Application_Notes/Gyro/SYNPLE_Models/Mechanical-DC_Validation.ssc.

The schematic is shown below.



Figure 92 DC Schematic

You will see that the *Comb Drive* and *Voltage DC Source* elements are connected to the macromodel using the *Splitter* element (found in the *Draw* menu). You can double-click on any of the elements to view the parameters and find more information in the Elements Documentation file under the *Help* menu.

The simulation is already set up, so

Click Simulation...DC Analysis

Click OK

When the simulation is complete, you will see the results in the Messages window. This window will display the results of the DC simulation for each signal that was selected. The important signals here are the forces applied by the comb drives, f1 and f2, and the displacements of the two moving masses, x1 and x2. The results are shown below.

essages:

Figure 93 DC Simulation Results

When you compare the results from the SYNPLE analysis to the results from the TEM analysis, you see about a 5% difference. This is because there are fringe field effects that get taken into account in the TEM that are not taken into account in SYNPLE. The comb drives that we use have an overlap to thickness ratio of 0.4; this is very low, and thus 3D effects will dominate. The 2D comb drive generator cannot take this into account, and thus the results show some inaccuracy. However, this inaccuracy is not extremely large, and we can still generate a very good model for transient simulation that we can use to optimize our structure and controls.

5.3.1 Benchmarks

Both the AC and DC results match up very well between the SYNPLE element-based model, TEM finite element model, and SYNPLE macromodel. Results for the natural frequency of the drive mode and the DC static displacement from each of the models are listed below.

	Element-based model	3D FEA (TEM)	Macromodel
Drive mode (Hz)	15.7 K	15.6 K	15.6 K
DC displacement	0.22 um	0.21 um	0.22 um

5.4. Mechanical Macromodel Transient Simulation

Open the following file: <Installation Directory>/IntelliSuite/Training/ /Application_Notes/Gyro/SYNPLE_Models/Mechanical-No_Feedback.ssc.



Figure 94 Mechanical Macromodel Schematic

If you double click on the any of the symbols, for instance the *General AC Source*, you can view the element parameters as shown below. The outputs of these two sources have the same amplitude and frequency but a 180 degree phase difference so that we actuate mode 4.

Reference Template Librarj	General_AC_Sourc vsrcac gce	re1	Reference Template Library	General_AC_Sour vsrcac gce	cel
Parameter	Value	Remark	Parameter	Value	Remark
	100	Real Parameter		10u	Real Paramet
hz	15.6k	Real Parameter	f hz	15.6k	Real Paramet
	0	Real Parameter	phi	180	Real Paramet
Ö	0	Real Parameter	tO	0	Real Paramet
:tset	U	Keal farameter	offset	U	Keal Faramet

Figure 95 General AC Source Parameters

Once you have finished checking out the elements, run the transient analysis.

Click Simulation...Transient Analysis

Make sure the simulation parameters are set up as shown below.

lation Setup	Signals Schemes Co	onvergence Set	tup	Dimons	tion Setup Signals Sch	nemes Convergence	Setup
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Tritializing	, with DC Simu DC Ca		the second se		cap35_of_Macro-Model-I1	l	
Juncialiting		uver Sence Der	CINE		cap45_of_Macro-Model-I1	l	ſ
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Figure 96 Transient Simulation Setup

Click OK

Once the analysis is complete, the Plot Manager will appear with the selected signals. The message window will also show you where the simulation result data has been saved. All SYNPLE results are saved in a format that can easily be opened by Microsoft Excel or any other database editor.

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Figure 97 Completed Simulation with Plot Manager

Double click on any of the signals to view the plot of the results.

The plot of x1 vs. time will appear as shown below.



Figure 98 Plot of x1 vs. Time

5.5. Incorporating the Coriolis Feedback

To simulate the Coriolis effect in the gyro design, we can apply a Coriolis force feedback to the representative node in the y-direction. The Coriolis force can be expressed by the following equation:

$$F_{Coriolis} = -m(\vec{\omega} \times \vec{v}) = -m(2\pi f \frac{dx}{dt})$$

Open the Coriolis feedback schematic at <Installation Directory>/IntelliSuite/ Training/Application_Notes/Gyro/SYNPLE_Models/Mechanical-Coriolis.ssc.

The schematic will appear as shown below.



Figure 99 Coriolis Feedback Schematic



You will see that *Derivative*, *Multiplication*, and *Multiplier* elements (in the Math sub-folder in the General Elements library) are used to apply the Coriolis force. When you are finished inspecting the elements, you can run the simulation.

Click Simulation...Transient

Set the simulation parameters as shown below: (Make sure that the signals y1 and y2 have been selected as well)

Transient Simulation 🔀	Transient Simulation 🛛 🔀
Simulation Setup Signals Schemes Convergence Setup	Simulation Setup Signals Schemes Convergence Setup
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End 5m Seconds	
Time 5u Seconds	
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Initializing with Start-up Si	✓ y2
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Step increase factor 1.5	Voltage: 100u Temperature: 0.1
Maximum Time Points:	Current: 10f Power: 0.1u Write convergence information to outgut
Use default values	Use default values

Figure 101 Transient Coriolis Force Simulation Settings

To start the analysis,

Click OK

Once the analysis is complete, the signal manager with the selected signals will appear.

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Figure 102 Coriolis Simulation Results

The displacement and Coriolis force results are shown below.



Figure 103 Transient Plot of x1 vs Time



Figure 104 Transient Plot of y1 vs Time



Figure 105 Transient Plot of Coriolis_1 vs Time



Figure 106 Transient Plot of Coriolis_2 vs Time

You will notice that the force and the response are in the opposite direction for points 1 and 2. This is because the two masses are always moving in opposite directions.

5.6. Incorporation of the Drive Combs

The proof masses of the gyro are driven by two comb drives. We can add *Comb Drive* elements to the schematic instead of simply applying a voltage on a node. This will allow us to run parametric analysis on the comb drive parameters to determine the optimal comb drive. We can consider questions like: How many fingers do we want to use? What gap do we want to use? How long should the fingers be?

A schematic which includes comb drives is located here:

<Installation Directory>/IntelliSuite/Training/Application_Notes/Gyro/ /SYNPLE_Models/Mechanical-Comb_Drive.ssc



Figure 107 Schematic with Drive Combs

This file is ready for simulation.

Click Simulation...Transient Click OK

The simulation results are shown below.



Figure 108 Transient Result of x1



Figure 109 Transient Result of y1

5.7. Including the Sense Electrodes

The displacement of proof masses will be sensed by two electrostatic gaps. The *Electrostatic Gap* elements take the displacements in the x-y plane as input variables. There are many parameters of the *Electrostatic Gap* element which are described in more detail in the "Getting Started with SYNPLE" or "Elements Documentation" manuals.

Open the file:

<Installation Directory>/IntelliSuite/Training/Application_Notes/Gyro/ /SYNPLE_Models/Mechanical-Constant.ssc



Figure 110 Full Schematic with Sense Gaps

This file is ready for simulation.

Click Simulation...Transient Click OK

We have schematics set up for two loading conditions: one for a constant rotation and one for a sinusoidal rotation. Feel free to examine them. You can examine the different wave sources by double clicking on them in the schematic (they have been applied as the rotation in the Coriolis feedback loop) and their value has been selected as the output signal "omega". They are located here:

```
<Installation Directory>\IntelliSuite\Training\Application_Notes\Gyro\
SYNPLE_Models\Mechanical-Constant.ssc
```

<Installation Directory>\IntelliSuite\Training\Application_Notes\Gyro\ SYNPLE_Models\Mechanical-Sine.ssc

The results are shown below.



Figure 111 Capacitance Response to a Constant Rotation input



Figure 112 Capacitance Response to a Sine Wave Rotation input

6. EDA Linker

In this section we will use EDA Linker to convert our macromodel to other HDLs (hardware description languages). EDA Linker provides a convenient link between IntelliSuite's TEM module and system level simulators like VHDL-AMS, SPICE, and Simulink.

Click Start...Programs...IntelliSuite...Utilities... EDA Linker

🖶 EDA Linker	×
EDA Linker TM Seamless integration with your EDA workflow	
TEM ElectroMechanical Macro Model Conversion	
C Impedance Model Conversion	
< Back Next > Cancel Help	

Figure 113 EDA Linker Window

Click Next

🖶 ED	A Linker	×					
Welco	ome to the HDL model generation tool.						
	This tool helps you generate multiple Hardware Description Language Model from the macro model extracted by IntelliSuite TEM system model extraction module.						
	The generated model can be used with the corresponding simulators to run the higher level system simulations.						
	The current version is able to generate VHDL-AMS model, PSPICE Subcircuit Model, Matlab Simulink C MEX-File S-function and Intellisense Synple look-up table file to support the Macromodel template.						
	Please specify the path and name of the macro model file:						
	C:\IntelliSuite\Training\Application_Notes\Gyro\Macromodel\ci Browse						
	< Back Next > Cancel Help						

Figure 114 Macromodel File Selection

Select the desired macromodel file, then

Click Next

🖶 HDL Model Settings	X				
The macro model has been loaded successfully. Please specify the model name, polynomial degree and modeling language. The model name is going to be used for the new HDL model. If your macromodel was extracted by using Multi-bank EFM, please specify the number of elements.					
HDL model name:	Untitled				
Degree of Polynomial for capacitance curve fitting:	5				
Degree of Polynomial for strain energy curve fitting:	5				
Modeling language:	_				
Element number:	1				
< Back	Next > Cancel Help				

Figure 115 HDL Model Generation

Enter a name for the HDL model and specify the degree of polynomial for curve fitting. Note that in most cases, four- or five-degree polynomials are sufficient; ten-degree polynomials are the maximum. If you find that the resulting model is not sufficiently accurate, you may use a higher order polynomial. The last step is to select a modeling language. In the current version of EDA Linker, the following formats are supported: VHDL-AMS, PSPICE/SIMetrix, HSPICE, Simulink MEX S-Function. More languages will be available in future versions. After filling all the blanks,

Click Next

🖶 HDL Model	×
The generated HDL model is shown below.	
VHDL-AMS Model of TEM Macro Model generated by IntelliSense HDL Macro Model Generation Tool This is a machine generated code. Generated on Wednesday, January 13, 2010 04:25:06 PM	
Copyright 2007-2009 The IntelliSense Software Co. \$Version: 1.30 \$	
LIBRARY IEEE; USE IEEE.MATH_REAL.ALL;	
PACKAGE MACROMODEL_FUNCTIONS IS TYPE DECLARATIONS TYPE ORTHOGONAL_COORDINATES_TYPE IS ARRAY (1 TO 3) OF REAL;	
Please specify the full path and file name of the generated model:	
Browse	
< Back Next > Cancel Help	

Figure 116 Save HDL Model

The source code of the generated HDL model is displayed but cannot be edited in this tool. Specify a path and a filename for the HDL file and click **Next** to save it.

🚏 EDA Linker	Σ	<
	Your behavioral model has been saved at:	
	C:\IntelliSuite\Training\Application_Notes\Gyro\Macromodel\	
	Model conversion is completed!	
	Copyright (C) : IntelliSense Software 2007 - 2010	
	< Back Finish Cancel Help	1
		1

Figure 117 Model Conversion

Click **Finish** to quit EDA Linker. You can use this procedure to create HSPICE, PSPICE and Simulink/Matlab models in addition to VHDL models. We have already created these HDL models for the gyro; you can find them here: <Installation Directory>\IntelliSuite\Training\ \Application_Notes\Gyro\HDL_model\.

7. Summary

IntelliSense provides tools that integrate through all levels and stages of the MEMS design cycle. Users can develop their device from the bottom up using a SYNPLE element model and mask synthesis or from the top down using System Model Extraction and circuitry integration.

SYNPLE is a great tool for initial design exploration. Parametric analysis and optimization features allow a designer to explore a large design space very quickly. Once a schematic has been constructed, it is easy to automatically extract a mask layout or meshed model to use for further analysis.

At the device level we provide a fully capable finite element solver, the ThermoElectroMechanical Analysis module (TEM). The TEM uses Exposed Face Meshing methods to de-couple the mechanical and electrostatic meshes of devices. This allows our users to perform mechanical mesh refinement in areas with high stress gradients and electrostatic mesh refinement in areas of high charge density. This greatly simplifies the mesh needed for the device without sacrificing any accuracy. This alone can save an order of magnitude on time.

IntelliSuite is the perfect tool for gyro design. Gyros are, by nature, coupled systems. The TEM is optimized for mixed domain analysis, and models can be exported to system level solvers for quick transient analysis as well as CMOS integration. System Model Extraction and SYNPLE modeling saves an incredibly large amount of time when compared to our own finite element solver, while our own FE solver saves time over our competitor's. When you compare the time required to run a full dynamic finite element analysis to the time required to run a system model extraction and dynamic analyses in SYNPLE, SME with SYNPLE is orders of magnitude faster. Running optimization analyses with SME and SYNPLE can take a few hours, while running multiple optimization analyses with a FE solver would take days, weeks, or possibly months depending on the extent of the optimization.

Because gyros are complex structures with many degrees of freedom, it is absolutely necessary to utilize the N-Degree of Freedom (N-DOF) System Models that the TEM produces. 6-DOF models will not produce results anywhere near the accuracy of the N-DOF models for gyro devices. These N-DOF models give users a much better idea of how their device is going to react to its control circuitry.

For more information on the unique advantages of IntelliSuite when it comes to gyro design, feel free to contact us at <u>info@intellisense.com</u>.



IntelliSense

Total MEMS Solutions

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